

For 24/7 Protection of Cooling Towers, Fin Fans, HVAC Systems, Blowers, Motors and Other Critical Machinery

- Smart Switches
- Electronic Switches
- Mechanical Switches









Smart Vibration Switches





Model 686B01 Smart Vibration Switch with 2-pin MIL Connector Explosion Proof Version Available (FX686B01)



Models EP686B7X & EX686B7X Smart Vibration Switch with Explosion Proof Condulet Enclosure



Model 686B7X Smart Vibration Switch with Terminal Block Connector



Model 686B11 Smart Vibration Switch with Integral Cable

Highlights

- Fully USB programmable
- Solid state relay for reliable operation
- Monitors vibration velocity for consistent results
- 2-wire operation uses existing mechanical switch wires
- Remote Reset AnywhereTM for safety and convenience
- Exclusive MAVT[™] sets alarm threshold automatically
- Eliminates false trips with programmable delays
- Hazardous area approvals available

Applications

- 24/7 Machinery Protection
- Cooling Tower Fans & Gearboxes
- Fin Fans
- Motors & Pumps

The All New Electronic Smart Vibration Switch from IMI Sensors is highly versatile, fully user programmable via USB, low cost, and a drop-in replacement for most popular mechanical vibration switches. The Smart Vibration Switch includes an embedded piezoelectric accelerometer for accurate measurement, monitors vibration velocity for more consistent results, and provides the reliability not found in mechanical switches. It is a lower cost alternative when single relay action is required vs. higher cost dual relay models

svs MVS Feature 2-wire operation Low Cost V V Latching V ~ Non-Latching Normally Open Normally Closed Remote Reset Anywhere™ Precision Measurements V Alarm on Velocity V Power On Delay Start Up Delay Operation Delay Residual Vibration Threshold V USB Programmable V

Comparison of Mechanical Vibration Switches

to the IMI Sensors Smart Vibration Switch

Low Cost Electronic Switch Replacement

In addition to being a more reliable device than mechanical vibration switches, the Unique Series 686B Smart Vibration Switch is a much lower cost solution for many conventional Electronic Vibration Switch applications as well. The Smart Vibration Switch is a great choice in applications where a single relay provides sufficient protection and/or an overall vibration output (typically 4-20 mA) is not required. Multiple Smart Vibration Switches can be used in series or parallel to monitor several points or machines as necessary. They can also be used in conjunction with external SPST and DPDT relays to increase current capacity or when such relays are required.

MAVT™

Small Footprint

Single Stud Mount

Hermetically Sealed

1

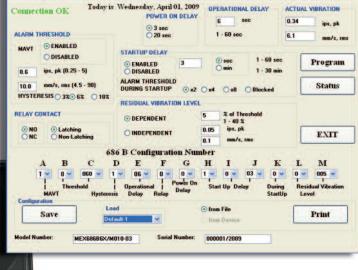


USB Programmer Kits

The Smart Vibration Switch is fully user programmable using either the Model 600A15 or 600A16 USB Switch Programmer Kit (optional). See the "Specifications and Ordering Information" on page 5 for details. These kits can be used in conjunction with any PC to read or reprogram the settings of the Smart Vibration Switch. The user can enable/disable and set the following switch parameters.

- Alarm threshold level & hysteresis
- Power-on, startup, & operating delays
- Normally open or normally closed







Model 600A15 USB Switch Programming Kit



www.imi-sensors.com

This convenient feature permits any machine to become vibration switch protected

within seconds. MAVTTM can also be used with the switch mounted on a calibrated vibration shaker for precise setting of the alarm threshold value.







Series 686B Smart Vibration Switch Specifications				
Performance				
Alarm Threshold Level	0.25 to 4.0 in/sec pk 4.5 to 8.0 mm/sec rms			
Frequency Range (±3 dB)	180 to 60k cpm 3 to 1000 Hz			
Alarm Threshold Hysteresis	3, 6, or 10%			
Residual Vibration Level (Reference)	Dependent or Independent of alarm threshold			
Residual Vibration Level (Level)	1 to 40% of alarm threshold level			
MAVT™	Enabled/Disabled			
Transverse Sensitivity	<3%			
Power On Delay	3 or 20 seconds			
Startup Delay (Active)	Enabled/Disabled			
Startup Delay (Time)	1-60 sec to 1-30 min			
Startup Delay (x Alarm Threshold)	x2, x4, x8, Blocked			
Operational (alarm) Delay	1 to 60 seconds			
Relay Type	SPST Form A or B MOSFET			
Relay Rating	24 to 240 VAC/VDC, 0.5 A			
Relay Contacts	Normally Open or Normally Closed			
Relay Latching	Latching or Non-latching			
Environmental				
Temperature Range (Operating)	-40 to +185 °F -40 to +85 °C			
Temperature Range (Storage)	-40 to +257 °F -40 to +125 °C			
Overload Limit (Shock)	5000 g pk 49,050 m/s2 pk			
Humidity Range (Condensing)	0 to 100%			
Electrical				
Power Required	24 to 240 V DC/AC 50 to 60 Hz			
Current Rating (Relay Closed)	500 mA			
Leak Current (Relay Open)	1 mA			
Electrical Isolation (Case)	>10 ⁸ ohms			
Physical				
Size (Hex)	1.25 in			
Size (Height)	2.6 in 66 mm			
Weight	5.2 oz 148 g			
Mounting Thread	1/4-28 UNF-2B (Female)			
Mounting Torque	2 to 5 ft-lb 2.7 to 6.8 N-m			
Sensing Element (Internal)	Piezoelectric Accelerometer			
Housing Material	Stainless Steel			
Sealing	Welded Hermetic			
Electrical Connection	See Models Available			
Electrical Connection Position	Тор			

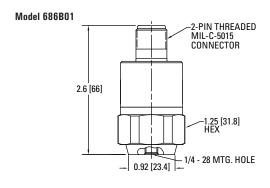
Supplied Accessories

081A41 Mounting stud, 1/4-28 x 0.563" long stainless steel screw with hex socket and brass tip

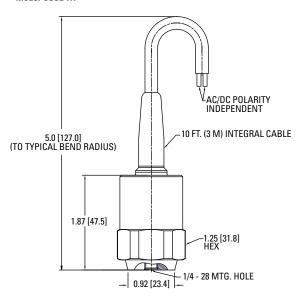
Optional Versions

M (Metric Mount) - Includes Model M081A61, 1-4-28 to M6 x 1 x 8.6 mm long mounting stud EP (Explosion Proof) - Includes right angle conduit with 1 in NPT threads, terminal block connection, and integral 1/4 NPT mounting stud

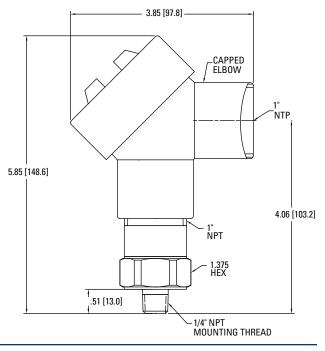
EX (Intrinsically Safe, CSA US & Canada) - See EX model tables



Model 686B1X



Model EP686B7X





EX Models - CSA approved Intrinsically Safe and Non-Incendive for Hazardous Locations

Class I, Div. 2, Groups A,B,C, D Ex nL IICT3 AEx nA IICT3







Specification	EX686B0x	EX686B1x	EX686B6x	
Voltage Rating	10 to 30 VDC	10 to 30 VDC	10 to 30 VDC	
Current Rating 100 mA		100 mA	100 mA	
Mounting Thread	1/4-28 UNF-2B (Female)	1/4-28 UNF-2B (Female)	1/4-28 UNF-2B (Female)	
Electrical Connection	2-Pin MIL-C-5015	Molded Integral Cable	Integral armored Cable	
Cable Length	N/A	10 ft	10 ft	
Cable Type	N/A	Polyurethane (Model 052)	Armored Polyurethane (Model 047)	

EX Models - CSA approved for Hazardous Locations

Class I, Div. 2, Groups A,B,C, D Ex nA IICT3 AEx nA IICT3



Specification	EX686B7x
Voltage Rating	24 to 240 VDC or VAC 50 to 60 Hz
Current Rating	500 mA
Mounting Thread	Integral 1/4 NPT
Electrical connector	Terminal Block

Models include right angle conduit with 1" NPT threads

Series 686B Smart vibration Switch Models Available							
	Basic	Optional Models					
Electrical Connection	Model	Intrinsically Safe	Explosion Proof	Metric Mount	Metric Mount Intrinsically Safe	Metric Mount Explosion Proof	
2-Pin MIL-C-5015	686B0x	EX686B0x	N/A	M686B0x	EXM686B0x	N/A	
Integral 10' Polyurethane Cable (Model 052)	686B1x	EX686B1x	N/A	M686B1x	EXM686B1x	N/A	
Integral 10' armored Polyurethane Cable (Model 047)	686B6x	EX686B6x	N/A	M686B6x	EXM686B6x	N/A	
Terminal Block with integral 1/4 NPT stud	686B7x	EX686B7x	EP686B7x	N/A	N/A	N/A	
Note: x in the above model numbers specifies a standard (preprogrammed) configuration							
Specifying Integral Cable and Armor Length							

Specifying Integral Cable and Armor Length					
If an integral cable length (with or without armor) other than	If an integral cable length (with or without armor) other than 10 ft (3 m) is required add the following to the end of model number.				
To specify English length (feet)	xxx = length of the cable in feet To specify English length (feet) / xxx - yy / xxx - yy / xxx - yy = if specifying armored cable and the length of the armor is shorter than the cable, enter the length in feel				
To specify metric length (meters)	/ M xxx - yy	xxx = length of the cable in meters yy = if specifying armored cable and the length of the armor is shorter than the cable, enter the length in meters			

Series 686B Preprogrammed Models							
	Configuration 1	Configuration 2	Configuration 3	Configuration 4			
Add 'EV' Deafin to Ann	686B01	686B02	686B03	686B04			
Add 'EX' Prefix to Any Configurations (left) for	686B11	686B12	686B13	686B14			
Hazardous Area Approvals	686B61	686B62	686B63	686B64			
Approvais	686B71	686B72	686B73	686B74			
Relay Status	Normally Open	Normally Closed	Normally Open	Normally Closed			
Relay latching	Latching	Latching	Non-Latching	Non-Latching			
MAVT™	Enabled	Enabled	Enabled	Enabled			
Alarm Threshold	0.6 ips	0.6 ips	0.6 ips	0.6 ips			
Alarm Hysteresis	6%	6%	6%	6%			
Power On Delay	3 sec	3 sec	3 sec	3 sec			
Startup Delay	Enabled, 3 sec, x2						
Operational Delay	6 sec	6 sec	6 sec	6 sec			
Residual Vibration Level	Dependent, 5%	Dependent, 5%	Dependent, 5%	Dependent, 5%			

Notes:

Other factory configurations are available free of charge. Contact IMI for details.

See "Factory Programmed Ordering Guide" on page 7.

Recommended cables for use with the Model 686B0X Switch



XXX = length in feet

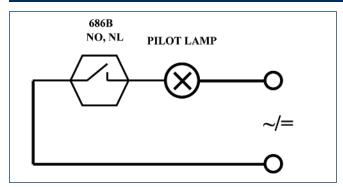
USB Switch Programmer Kits 600A16 - USB Switch Programmer Kit for use with 2-Pin MIL-C-5015 models (e.g., 686B01) 070A85 - USB Switch Programmer EE151 - 686B Programmer Software 080A214 - Magnetic Clip for Programming Switch 600A15 - USB Switch Programmer Kit for use with integral cable and terminal strip models (e.g., 686B1x & EX686B7x) 070A85 - USB Switch Programmer EE151 - 686B Programmer Software 042M17 - 042CE001AD Cable + terminal block connector 080A214 - Magnetic Clip for Programming Switch



052BRXXXAC Cable & 480C02 Loop Calibrator

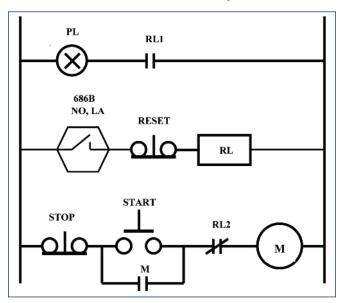
For use with MAVT™ option for setting alarm level.





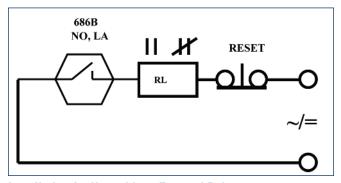
Basic Installation

This is a typical installation for use with a pilot/indicator light (or other load) where the current is ≤500 mA. No reset switch is required since the Smart Vibration Switch is set to NL (Non-Latching).



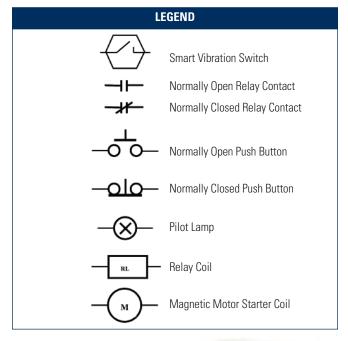
Installation for Motor Protection with an Indicator Light

This is a typical setup for use with both a pilot light and motor protection circuit using a single Smart Vibration Switch in conjunction with an external DPDT relay (see page 8 for relay selections). When the vibration exceeds the alarm threshold level, the normally open Smart Vibration Switch relay closes, latches, and energizes the external DPDT (RL) relay coil. The normally closed RL2 relay contacts open, which shuts down the motor. The normally open RL1 relay contacts close, which illuminate the pilot light.



Installation for Use with an External Relay

This is a typical installation for use with an external SPDT or DPDT relay (see page 8 for relay selections). This configuration is used when the load requires >500 mA or when using a DPDT relay to switch two circuits using a single Smart Vibration Switch. The switching can be normally open, normally closed, or as shown in the diagram, mixed. The reset switch can be conveniently located anywhere in the 2-wire power loop.



Recommended General Purpose Relays for use with the Series 686B Smart Vibration Switch Visit www.omron.com for additional information

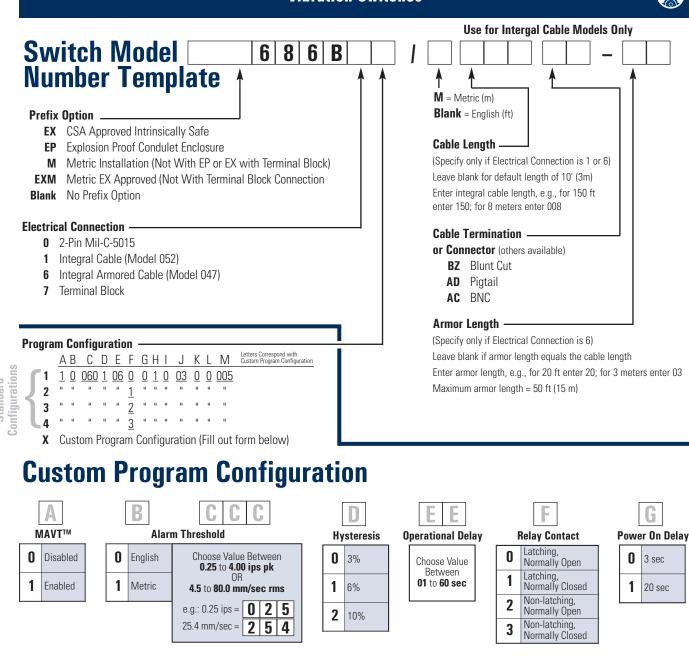
Attribute	Omron Model Number				
Auribute	MJN2C-AC120	MJN2C-AC240	MJN2C-DC12	MJN2C-DC24	MJN2C-DC110
Contact Form			2 Form C (DPDT)		
Rated Resistive Load - Relay		10	A @ 240 VAC / 28	VDC	
Service Life - Electrica (Min. @ Rated Loads)	100,000 operations "average"				
Max. Resistive Switching Capacity - Relay	2400 VA, 280 W				
Coil Voltage - Nominal	120 VAC	240 VAC	12 VDC	24 VDC	110 VDC
Coil Power Consumption	1.7	VA		1.2 W	
Coil Type			Non-Latching		
Seal Type			Unsealed		
Termination Style			Socket mount		
Operating Temperature Range	-45 to 60° C		-45 to 70 °C		
Operating reinperature nange	with no icing or condensation		with	with no icing or condensation	
Dielectric Strength (AC for 1 min)	2500 VAC				
Approved Standards	UL, CSA				



Model MJN2C-AC24

Sockets for Omron MJN2C Relays					
Omron Model Number Description					
PTF11PC	DIN rail mount relay socke				
PTF21PC	Chassis mount relay socke				





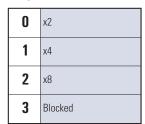




Start Up Delay

0	Disabled	0	Seconds	Choose Value: 01 to 60 sec
1	Enabled	1	Minutes	OR 01 to 30 min

Alarm Threshold During Startup (Multiplier of the Alarm Threshold)





Residual Vibration Level

0	Dependant	Choose Value between
1	independent	001 to 040% of Alarm Threshold
		For Independent Choose Value Between 0.01 to 4.00 ips OR 00.1 to 80.0 mm/sec

IMI Configuration Number:







Series 685B Electronic Vibration Switch

- Offers two set points with individual alert and alarm relays
- 4-20 mA output signal for vibration monitoring
- Analog, 100 mV/g output signal for fault diagnostics
- Utilizes built-in or remote vibration sensor
- Choice of AC or DC power
- Adjustable time delays for alert or alarm
- Accepts 4-20 mA calibrator input signal for accurate threshold value set-up
- Optional adaptors for retrofitting existing switch installations
- Explosion proof models available (contact factory for details) **(€ ®**



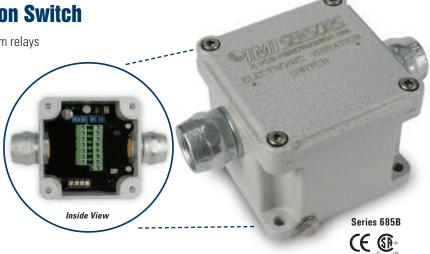


Model 685XXXXA5X Visible Display

NEMA 4X Version



Explosion Proof Version



		c us
Series 685B		
Performance	English	SI
Measurement Range	see model matrix	
Frequency Range(± 3 dB)	120 to 60k cpm	2 to 1000 Hz
Threshold Set Point (alarm)	10 to 10 measurem	00% FS nent range
Threshold Set Point (alert)	10 to 100% of	Alarm Set Point
Relay Time Delay (both relays)	0 to 45	Seconds
Start-up Delay	20 Se	econds
Relay Action (switch selectable)	latching or r	non-latching
Output (Analog Vibration Signal)	100 mV/g	10.2 mV/(m/s ²)
Output (Proportional to Range)	4-20) mA
Environmental		
Operating Temperature Range	-22 to +158 °F	-30 to +70 °C
Storage Temperature Range	-40 to +257 °F	-40 to +125 °C
Enclosure Rating	NEMA 4X	IP66
Hazardous Area Approval*	Class 1 Div 1 8	& Class 1 Div 2
Electrical		
Power Supply Requirement	see mod	el matrix
Current Draw	< 15	0 mA
Integral Sensor Type	piezoelectric a	accelerometer
Remote Sensor Option	100 mV/g	10.2 mV/(m/s ²)
Relay Type & Contact Capacity	see mod	el matrix
Calibration Input Signal	4-20) mA
Physical		
Size (w x h x d)	3.5 x 2.8 x 3.5 inch	90 x 70 x 90 mm
Weight	1.85 lb	839 gm
Housing Material	aluminu	ım alloy
Internal Electrical Connectors	screw to	erminals
Optional External Analog Connector	BNC	jack
Wire Size for Screw Terminals	24 to 14 AWG	0.2 to 2.5 mm
Enclosure Ports	see mod	el matrix
Mounting Holes	0.21 inch	5.4 mm
Indicators/Controls		
Power-on LED	gre	een
Alert LED	yellow	
Alarm LED	red	
Alarm Set Point Adjustment	single turn p	otentiometer
Reset Function	internal momentary push button or remote contact closure	
Relay Latch Selection Option	internal sl	ide switch
Normally Open Normally Closed Option	internal sl	lide switch
Optional Accessory		

Model 080A209 adaptor plate for retrofit of existing switch installations



How to Order

Base Model

685B Electronic Vibration Switch with two set point relays, time delays, internal pushbutton reset, remote reset via contact closure, 4-20 mA test/calibration insertion signal capability and both 4-20 mA and analog 100 mV/g output signals available on screw terminals

Vibration Sensor Options

- 0 Built-in accelerometer
- 1 Remote 100 mV/g accelerometer (not supplied)
- 2 Remote 100 mV/g accelerometer, low frequency ~1 Hz (not supplied)
- 3 Built-in accelerometer, low frequency ~1 Hz
- 4 Remote 100 mV/g accelerometer w/sensor fault detection (not supplied)
- 5 Remote 100 mV/g accelerometer w/sensor fault detection, low frequency ~1 Hz (not supplied)

Measurement Range

- 0 0 to 1.5 in/sec peak velocity
- 0 to 5 g peak acceleration
- 2 0 to 15 mils peak to peak displacement
- 3 0 to 50 mils peak to peak displacement
- 4 0 to 3.0 in/sec peak velocity

Power Required

- 0 85 to 245 VAC, 50/60 Hz
- 1 24 VDC +/- 10%

Relay Type (two provided)

- Triac, 5 amp, 230 VAC, 0-45 sec adjustable time delay
- Electromechanical relay, 10 amp Form C, SPDT, 30 VDC/240 VAC, 0-45 sec adjustable time delay
- Triac, 5 amp, 230 VAC, 0-12 sec adjustable time delay
- Electromechanical relay, 10 amp Form C, SPDT, 30 VDC/240 VAC, 0-12 sec ad-

Enclosure Type

- A1 Standard enclosure, NEMA 4X, CSA class 1 div 2 approved, internal reset and analog signal
- A2 Same as A1 plus external pushbutton reset
- A3 Same as A1 plus external BNC jack for analog vibration signal output
- Same as A1 plus external pushbutton reset and external BNC jack for analog vibration signal output
- A5 Same as A3 plus LCD readout panel with velocity in inches per second
- C1 CSA approved explosion proof for class 1 div 1 installations

Enclosure Connection Ports

- Two ports with cord grips
- Two ports with 1/2" NPT conduit hubs
- One port with cord grip
- One port with 1/2" NPT conduit hub
- Two 1/2" NPT ports **must select C1 enclosure type
- Two ports, cord grip left, conduit right
- Two ports, cord grip right, conduit left

Example

0 0

0 1 A1 1 Electronic vibration switch with built-in sensor, CSA class 1 div 2 approved, 0 to 1.5 in/sec peak velocity range 85 to 245 VAC powered two Form C SPDT relays with 0-45 sec adjustable time delays, standard NEMA 4X enclosure with two 1/2" NPT conduit hubs

Selections in red are not available with CSA class 1 div 2 hazardous area approval

CSA class 1 div 2 approval supplied standard for switches were all options are black





Full Featured Model 685B **Electronic Vibration Switch**

When a full featured electronic vibration switch is required that includes dual set points (relays), 4-20 mA overall vibration output, or the raw vibration signal output for doing vibration analysis, select an IMI Series 685B Electronic Vibration Switch. It is lower cost and a direct replacement form many of our competitors models





What is a vibration switch?

A vibration switch is a device that (1) recognizes the amplitude of the vibration to which it is exposed and (2) provides some sort of response when this amplitude exceeds a predetermined threshold value. The switch response is typically an electrical contact closure or contact opening. The electrical contact may be either an electromechanical relay or solid-state triac.

Why use a vibration switch?

Vibration switches are primarily used for protecting critical machinery from costly destructive failure by initiating an alarm or shutdown when excessive vibration of the machinery is detected. Conversely, a vibration switch can be utilized to warn of the absence of vibration, such as when a conveyer ceases to function due to a broken drive belt.

Vibration switches offered by IMI Sensors

Highlighted in this brochure are two common categories of vibration switches — electronic and mechanical. In general, electronic vibration switches offer more precision & reliability than mechanical switches.

The amplitude of the electrical signal generated by the sensor is proportional to the experienced vibration. Circuitry within the switch compares this signal amplitude against a predetermined threshold value.

Electronic switches require power to operate and utilize an input signal that is provided by an electronic vibration sensor, or accelerometer. This sensor may be built into the switch enclosure, or remotely located. A remote sensor is advantageous when the vibration switch enclosure will not fit within the installation location, or if the temperature at the installation location exceeds the capability of the switch's electronic components.



Series 686B: Electronic, universal power, single switch

This revolutionary two-wire electronic switch offers the simplicity of a mechanical switch with the precision of an electronic switch. The unit operates from universal power that is scavenged from a load's power source. It is microprocessor controlled, has a built-in piezoelectric

accelerometer, installs easily with a single stud, and has the smallest footprint of any vibration switch on the market.



Series 685A07: Electronic, DC power, single switch

This general-purpose electronic vibration switch is DC powered, utilizes an on-board accelerometer, and offers a single, 5-amp, Form C relay output.

Mechanical switches do not require power and utilize the resistive force and travel of a spring as a measure of vibration amplitude. When the travel of a spring exceeds the predetermined threshold, the switch is actuated and latched by magnetic attraction. The threshold value is adjustable by changing the proximity of the magnet to the spring and hence the spring travel required for actuation. Switch reset is accomplished manually by disengaging the magnet from the spring.



Series 685: Mechanical, single switch

This mechanical vibration switch is available in either in a NEMA 4 (IP66) or explosion proof housing, and offers a single, 5-amp, Form C relay output.



Series 685B: Electronic, AC or DC power, dual switches

This precision electronic vibration switch is AC or DC powered, utilizes an on-board or remote accelerometer, provides two relay or triac outputs, generates a 4-20 mA vibration output signal, and offers an analog vibration signal for FFT analysis and fault diagnostics.





About Mechanical Vibration Switches

For machines requiring simplified contact closure protection, Models 685A07 and 685A08 offer a cost-effective approach to vibration protection. They offer the smallest mechanical switch footprint available in either NEMA 4 or explosion proof housings. The three axis protection allows confident, reliable monitoring of small plant equipment in less critical situations, where the precision of an electronic switch isn't necessarily required. Both the weatherproof and explosion proof versions contain manual internal adjustability with an external reset switch for ease of operation.

Mechanical Vibration Switches

- Offers cost effective protection for less critical situations
- Utilizes spring-loaded, magnetically coupled sensor
- Provides single set point electromechanical relay
- Requires no power
- Weatherproof and explosion proof versions



Specifications

Models	685A07		685A08	
Performance	English	SI	English	SISI
Vibration Range (FS) pk	0 to 7 g	0 to 68.7 m/s ²	0 to 7 g	0 to 68.7 m/s ²
Frequency Range	120 to 60k cpm	0 to 100 Hz	0 to 6000 cpm	0 to 100 Hz
Threshold Set Point (single alarm)	10 to 1	00% FS	10 to 1	00% FS
Relay Action	lato	hing	latc	hing
Environmental				
Operating Temperature Range	-40 to +140 °F	-40 to +60 °C	-40 to +140 °F	-40 to +60 °C
Enclosure Rating	NEMA 4X	IP66	NEMA 7 exp	plosion proof
Hazardous Area Approval*	N	/A	class 1, div 1,	groups C and D
Electrical				
Power Required	no	one	no	ne
Sensor Type (built-in)	spring load	ded magnet	spring loaded magnet	
Relay Type	Form C, electro	mechanical relay	Form C, electromechanical relay	
Switch Contact Capacity	5 Amp, 480 VAC	2 Amp, 30 VDC	5 Amp, 480 VAC	2 Amp, 30 VDC
Physical				
Housing Material	aluminum alloy aluminum alloy		ım alloy	
Electrical Connections	alarm		ala	ırm
Electrical Connectors	screw terminals		screw to	erminals
Wire Size (screw terminals)	24 to 14 AWG	0.2 to 2.5 mm ²)	24 to 14 AWG	0.2 to 2.5 mm ²
Enclosure Ports (1 place)	3/4-1	4 NPT	3/4-14 NPT	
Mounting Holes (4 places)	0.25 inch	6.4 mm	0.375 inch	10 mm
Size (w \times h \times d)	4.35×3.30×4.35 inch	110.5×83.8×110.5 mm	6.375×4.875×5.625inch	162×124×143 mm
Weight	2.1 lb	953 gm	5.5 lb	2200 gm
Indicators/Controls				
Alarm Set Point Adjustment	contro	I screw	control screw	
Reset Function	push butt	on switch	on switch push button switch	







Reliability Starts With IMI Sensors: Your Complete Vibration Monitoring Source!

Predictive Maintenance

Industrial ICP® Accelerometers:

- 10 mV/g, 100 mV/g, and 500 mV/g sensitivities
- Integral, armored, & submersible cable options
- Hazardous area approved versions available
- Low-Cost
- Low Frequency
 High Temp

- Precision
- High Frequency
 Multi-Axis



Process Control & Protection

- 4-20 mA Industrial Vibration Sensors & Transmitters
- 4-20 mA USB programmable Smart Sensors
- 4-20 mA DIN Rail Modules
- Embeddable Accelerometers
- Alarm modules & Enclosures



Energy & Power Generation

- Wind Turbine Monitoring & maintenance
- Gas Pipeline Pumps & Motors
- Pressure Sensors for Natural Gas/Petrochemical
- Pressure Sensors for Gas Turbine Monitoring
- Accelerometer for Gas Turbine Monitoring

Accessories

- Cables & Connectors
- Enclosures
- Mounting Hardware
- Specialty Products
- Calibration Services





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ISO 9001 CERTIFIED - A2LA ACCREDITED to ISO 17025

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